

AMENDMENTS TO THE CLAIMS

1. (Currently Amended) In manufacturing method of trademark label being attached various kinds of shoes and bags, ~~has following process,~~

a manufacturing method of trademark label, comprising:

a process of making rubber sheet combining by compounding the ingredients of natural rubber elements, composite,

a process of cutting the rubber sheet based on according to the specific trademark label design,

~~process of applying primer on glue part~~ a process of spreading primer, preceding treatment agent, on adhesion side of cut trademark label and drying in high at normal temperature for about 5 minutes,

a process of applying spreading binder on top of applied/dried the primer-spread and dried part of the trademark label primer,

~~process of~~ a process of inserting the glue-spread trademark label into the cavity of metallic mold and gluing (first gluing process) glue-applied process) the trademark label with on artificial leather by inserting in metallic pattern cavity,

a process of removing unnecessary impurities of trademark label attached to artificial leather (by first gluing process) to artificial leather, process),

~~process of hot pressing in 150°r~~ by a process of inserting trademark label impurity is removed to metallic pattern, whose impurities are removed into the metallic mold and hot-pressing at the temperature of about 150°,

~~and~~ and a process of refrigerating the trademark label hot-pressed on artificial leather ~~in about 5°C.~~ to the temperature of about 5°C.

2. (Currently Amended) ~~The natural rubber element mentioned above is consisted of,~~ The manufacturing method of trademark label according to claim 1, wherein the natural rubber composite is composed of Natural Rubber about 6,000g, ~~Styrene~~ Styrene Butadiene Rubber 5,000g, Nitrile Butadiene Rubber 4,000g, Zinc Oxide 1,000g, White Carbon 6,000g, Isopropanolamine 480g, Butyl-p-Cresol 100g, Stearic acid 150g, Resin guaiac 500g, CaO 2,000g, Mercaptobenzothiazole 70g, ~~Dibenzothiazyl~~ Dibenzothiazyl Disulphide 200g, Tetramethylthiuram Monosulphide 10g, process oil P-1 3,000g, Sulphur 300g ~~and these substances are roll-mixed in roll mixer as manufacturing method of artificial leather.~~ in the above weight ratio and is made by roll-mixing them in a roll mixer.